

PUMP SPECIFICATION

SKX 316SS SHREDDER PUMPS

PUMP REQUIREMENTS

Supply (qty) ____, ____ inch electric submersible non-clog shredder pump(s). The pump shall be driven by a close coupled ____ HP, submersible electric motor with a nominal rating of _____ volts, ____phase, 60 HZ, _____ RPM

The pump shall be capable of delivering _____ US GPM flow at _____ FT TDH. The pump shall also be able to deliver _____ US GPM at _____ FT TDH. The pump shutoff head shall be at least _____ FT TDH. The pump shall be capable of a maximum submergence depth of 65ft.

DESIGN AND CONSTRUCTION

The pump shall be designed and constructed in all 316SS metal with fluoroelastomer (FKM) elastomers to pump corrosive liquids containing solids up to ____ inch spherical diameter, and to shred these solids so they do not clog inside the pump or the discharge pipe.

Impeller

The pump shall be supplied with a dynamically balanced (choose one) single / double vane non clog impeller made cast 316SS.

The impeller shall be affixed to the motor rotor shaft on (choose one)

1 phase motor pumps by screwed on machined threads in the impeller bore and the shaft.

3 phase motor pumps by pressing the impeller onto a tapered shaft , locking it into place with an impeller key, and tightening it to the shaft with an impeller washer and nut screwed onto machined threads at the end of the motor shaft.

The space between the front of the impeller and the suction cover shall not exceed 0.02" to avoid recirculation and prevent the loss of hydraulic efficiency.

Suction Plate

The pump shall be fitted with a replaceable suction cover bolted directly to the volute. The suction cover shall be made cast 316SS.

Volute

The volute shall be made of cast 316SS and bolted directly to the pump's seal housing. The volute shall have a flanged discharge (choose one):

2 and 3 inch pumps: square 4 bolt flange, (choose, if applicable) with an ANSI 316SS 4 bolt adapter flange

4 inch pumps: square 4 bolt flange (choose, if applicable) with an ANSI 316SS 8 bolt adapter flange.

6 inch pumps: ANSI 316SS 8 bolt flange

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Discharge Elbow

The pump shall be supplied with a 90 degree discharge elbow flanged at one end bolted to the pump and with a _____ (choose from below) discharge.

- | | |
|---------------------|--------------------|
| 2" and 3" discharge | male NPT |
| 4" discharge | female NPT |
| 6" discharge | ANSI 8 bolt flange |

Seals

The pump shall be supplied with two independent mechanical seals designed to prevent fluid from entering the motor housing. The lower seal faces shall be made of silicon carbide vs. silicon carbide. The upper seal faces shall be carbon and ceramic. The seal elastomers shall be made of fluoroelastomer (FKM). The seals shall be held in contact by a common 316SS spring between the lower and upper seals.

The pump seals shall be isolated from the pumped liquid by a lip seal constructed from fluoroelastomer (FKM) rubber in a seal chamber.

The two mechanical shaft seals shall be lubricated by Shell FM 32 – food grade NSF approved, non toxic oil, in a seal chamber separate from the volute and motor pump housing.

Seal Minder®

The pump shall be supplied with a **Seal Minder**; to detect the presence of water in the seal oil chamber. The probe is connected to a 24VAC power source (by operator). The probe in the seal chamber measures the resistance in the fluid (oil). If the resistance drops below a preset amount, an alarm is triggered in the control panel.

Motor

The pump motor shall be a NEMA design B induction air filled motor designed specifically for submersible pump usage and continuous duty of pumped liquid up to 104 degrees F.

The stator windings and leads for pump models with a 1HP – 5HP motors shall be insulated with moisture resistant Class F insulation rated for 311 degrees F.

The stator windings and leads for pump models with a 7.5HP – 20HP motors shall be insulated with moisture resistant Class H insulation rated for 356 degrees F.

The motor horsepower shall be non-overloading over the full range of the performance curve, from shut-off to full-flow. The combined service factor (frequency, voltage and liquid specific gravity) of the motor shall be 1.10.

The motor shall be protected from failure from overheating and from low voltage or high amperage by a separate thermal overload switch installed in the pump top cover.

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The motor design is capable of a turn down ratio that will allow a frequency operation range from 60Hz to 45Hz.

The motor housing shall be constructed of corrosive resistant 316SS for superior heat transfer.

The motor cover shall be constructed of cast iron and have a threaded fitting to permit air testing of the motor cover and power cord inlet seal against leakage.

Rotor / Pump Shaft

The rotor (pump) shaft shall be constructed of corrosive resistant 316SS and be of sufficient diameter to handle radial loads over the full range of the pump's performance curve while pumping high concentrations of solids.

Rotor shall be made of steel with cast aluminum insulation and shall be dynamically balanced.

Bearings

The upper bearing shall be a single deep groove row ball bearing. The lower bearing shall be

Single row deep groove ball bearing 2, 3, 5, 7.5, and 10 HP model pumps

Tandem deep groove ball bearing 15 and 20 HP model pumps

The upper and lower bearings shall be lubricated by Chevron SRI high temperature grease. Minimum bearing L10 life shall be 30,000 hours.

Power Cord

The pump shall be supplied with a 33 foot power cord (alternative lengths optional) connected to the motor lead wires in a water and oil resistant sealed epoxy potting. The power cord shall be sized in accordance with NEC standards. The outer jacket shall be oil resistant and capable of submergence in water to 104°F.

For motors 1HP – 5HP, class STOW (SOOW optional) PVC jacket

For motors 7.5HP – 20HP, class SOOW (UL, CSA, MSHA) CPE jacket

Optional: *(delete above and insert)*: The pump shall be supplied with a _____foot power cord.

Optional: *(delete above and insert)*: The power cord material shall be EPDM.

The power cord shall be protected by a strain relief, attached to the motor cover. The strain relief will be sized to absorb the load and prevent the power cord leads from being separated from their connection to the motor lead wires, if the power cord is pulled, as in the act of attempting to lift the pump by the cord.

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The power cord entry shall be sealed by a gland fitted with a Buna rubber molded power cord sleeve, attached to the pump cover, and the power wire leads shall be independently connected to the motor wire leads in an epoxy potting.

Supporting the Pump

The pump shall be mounted on a stand constructed of 316SS. For SKX pumps 7.5 – 20HP the stand may be removed by loosening bolts when the pump is mounted on a slide rail.

The pump shall be fitted with (*choose one*) 2 lift rings / handle, screwed into the pump cover. Lifting chains shall be supplied by others.

TESTING

The pump shall undergo the following tests, which shall be recorded and certified.

Air pressure	Winding: phase angle and impedance tests
Noise	Insulation to ground
Vibration	

A copy of the test record tag shall be attached to the pump when delivered to the customer or job site.

OVERALL

The pump shall be a BJM Pumps® SKX series model _____.

The pump shall be _____ inches in height; _____ inches in diameter and shall weigh _____ lbs.